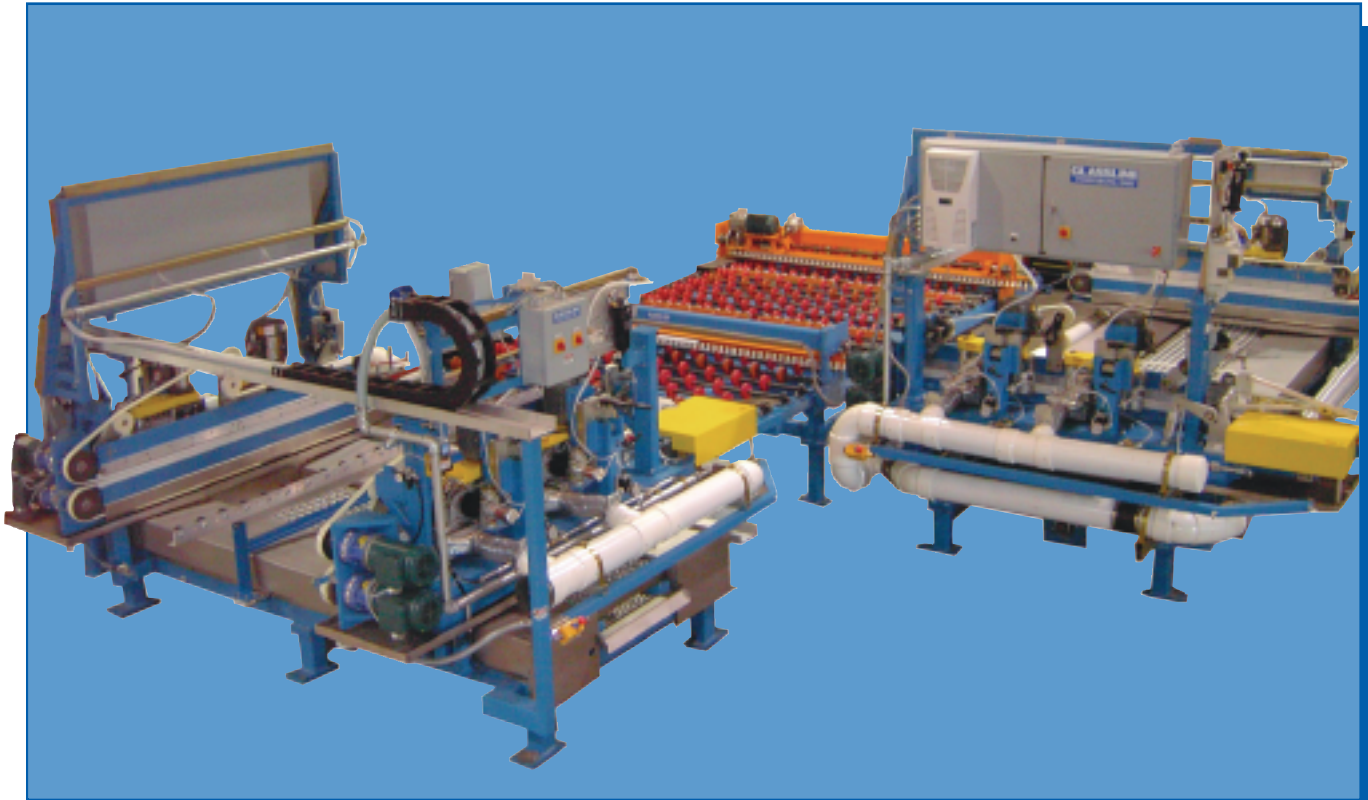


Model SE7X Series Seamers



Model SE74 – high speed horizontal double edge seaming line

Glassline prides itself on producing the highest quality, highest throughput machines in the industry. Our high speed horizontal seamers are made from structural steel and are built to be durable and long lasting.

Key Glassline features set us apart in the industry, including our floating head design, cooling water/mist collection system, bladder hold downs, drop transfer system, driven lead in system timing belts and heavy duty spindle base construction.

The SE7X Series are our Double Edge Seamers, with X meaning the number of seaming/edging spindles. For example, Model SE72 has one pair of spindles, SE74 machines have two pairs of spindles.

Single sided systems are also available and require no changeover for glass size — every part can be a different size.

GLASSLINE

High Speed Seamers

SPECIFICATIONS

SE7X (X = number spindle pairs)	Specifications (can vary per custom built machinery)
Available Widths (maximum)	20, 40, 60, 80, 100, 120, 144 inch widths (others custom)
Available Widths (minimums)	12, 8, 6 inch widths standard (others custom)
Speed (max.)	1200 inches / minute (30m / min.) standard
Wheel Size	7" (175mm) standard
Voltage	480 V, 3P, 60 Hz. Standard (others custom)
Air Requirement	80 psi / clean, dry continuous
Water	clean, coolant/water mix: 5 GPM / Hd

FEATURES

- ▶ Heavy Duty Construction of framework and components — corrosion proof and/or resistant materials, including stainless, chromed, or plated parts and hardware.
- ▶ Floating Head Design — while still durably built, this head design allows for minimal grind/seam pressure providing a consistent seam, even on relatively large raw glass size variations. The head is flexible and able to grind a #1 edge, giving you the opportunity to sell different edge styles at maximum through-put.
- ▶ Bladder Hold-Downs eliminate the maintenance issues of wheels and springs, and provide a continuous capture of the part. Pressure is adjustable pneumatically.
- ▶ Timing belts for conveyor and hold-downs.
- ▶ Adjustable spindle base is mounted via linear rails and bearing (not just cam rolls), ensuring smooth movement and accurate squareness for all width settings.
- ▶ Driven Lead-In System (not just idlers) enables squaring the part while also pulling the part into the system — reducing load operator effort.
- ▶ Drop-Transfer provides the highest transfer speed and system throughput available in the industry.



OPTIONS

- ▶ Mist Collection System — cooling water/mist collection to keep glass and area as clean as possible to reduce maintenance and service costs
- ▶ High Tech Dubbing System
- ▶ Pinch Roll Feeder, for load assist and auto gapping
- ▶ In-Line Transfer / Rotator
- ▶ Complete Pre-furnace Lines – conveyors, washers, etc.
- ▶ Coolant Filtration Systems – SIMCO liquid/solid separators

GLASSLINE

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The information provided herein is intended to give a general overview of the machinery concept. Glassline provides no warranty, either express or implied, nor fitness for a particular purpose or merchantability, based on the information provided in this document.