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Horizontal High Speed Seamer Project Requirements

Customer: _____
 Customer Contact: _____
 Quote Deadline: _____

Date(controlled): _____
 Technical Salesperson: _____
 Desired Install Date: _____

General

Glass to be processed: Appl Decorative Resid/Arch
 Glass Shape: Rectangles Other - Explain: _____
 Edge Requirements: #4 Seam #1 Pencil Edge Other: Explain- _____

Layout Configuration

Machine Needs: Double Edger Style System Single Sided System
 Layout: In-line 90 degree RH 90 degree LH
 Layout: In-Line '?' Style
 Machine Loading(#1): Auto Load (add spec. sheet) Manual Load, then - Idler Roll Entry Driven Lead-In

Edging Machine #1:

Flow Through Orientation: LEL SEL Zero Edge: LH RH Centerline
 Number of Heads Required(If Known): _____
 List Pos., Type and Mesh as needed(e.g. flat, diamond, 100/120)
 Pos. 1 - Type _____ Mesh _____ Pos. 2 - Type _____ Mesh _____
 Pos. 3 - Type _____ Mesh _____ Pos. 4 - Type _____ Mesh _____

Additional Edging Machines:

Number of Heads Required(If Known): _____
 For Single Sided Machines, list seamer differences if any:

The transfer conveyor style/s may depend on cycle time requirements, size, etc. If a preferred style of transfer conveyor is desired, please note below, and include the Glassline Material Handling Machine Specification Sheet.

Other layout requirements(e.g. other machines included in supply, panel location):

Technical Data

Maximum Part Size(mm): _____ Length, _____ Width
 Minimum Part Size(mm): _____ Length, _____ Width
 Nominal Part Size(mm): _____ Length, _____ Width
 Part Thickness(mm): _____ max, _____ min.
 Seamer Line Height: _____ mm Washer or Cutter Ht: _____
 Wheel OD Size: 7"Std Other- _____ mm _____ mm _____ mm
 Wheel Thickness: 5/8"Std Other - List _____
 Main Electrical Supply: _____ volts AC, _____ phase, _____ Hertz
 Control Voltage: _____ volts AC DC
 Compressed Air Supply: _____
 Vacuum Supply: On Machine Plant Supply Spec: _____
 Desired coolant flow rate: _____ lpm(per head) _____ lpm(total) Distance(Vert&Horiz) to Filtration: _____ mtr
 Paint Color: _____ (Glassline standard is Epoxy Based Paint – Pelt Color)

