

Glassline Corporation  
28905 Glenwood Road  
P.O. Box 147  
Perrysburg, OH 43552-0147

Phone: 419/666-5942  
Fax : 419/666-1549  
E-mail: [sales@glassline.com](mailto:sales@glassline.com)  
[www.glassline.com](http://www.glassline.com)

## Horizontal High Speed Seamer Project Requirements

Customer: \_\_\_\_\_  
Customer Contact: \_\_\_\_\_  
Quote Deadline: \_\_\_\_\_

Date(controlled): \_\_\_\_\_  
Technical Salesperson: \_\_\_\_\_  
Desired Install Date: \_\_\_\_\_

### General

Glass to be processed:  Appl  Decorative  Resid/Arch  
Glass Shape:  Rectangles  Other - Explain: \_\_\_\_\_  
Edge Requirements:  #4 Seam  #1 Pencil Edge  Other: Explain- \_\_\_\_\_

### Layout Configuration

Machine Needs:  Double Edger Style System  Single Sided System  
Layout:  In-line  90 degree RH  90 degree LH  
Layout:  In-Line  '?' Style  
Machine Loading(#1):  Auto Load (add spec. sheet)  Manual Load, then -  Idler Roll Entry  Driven Lead-In

### Edging Machine #1:

Flow Through Orientation:  LEL  SEL Zero Edge:  LH  RH  Centerline  
Number of Heads Required(If Known): \_\_\_\_\_  
List Pos., Type and Mesh as needed(e.g. flat, diamond, 100/120)  
Pos. 1 - Type \_\_\_\_\_ Mesh \_\_\_\_\_ Pos. 2 - Type \_\_\_\_\_ Mesh \_\_\_\_\_  
Pos. 3 - Type \_\_\_\_\_ Mesh \_\_\_\_\_ Pos. 4 - Type \_\_\_\_\_ Mesh \_\_\_\_\_

### Additional Edging Machines:

Number of Heads Required(If Known): \_\_\_\_\_  
For Single Sided Machines, list seamer differences if any:

The transfer conveyor style/s may depend on cycle time requirements, size, etc. If a preferred style of transfer conveyor is desired, please note below, and include the Glassline Material Handling Machine Specification Sheet.

Other layout requirements(e.g. other machines included in supply, panel location):

### Technical Data

Maximum Part Size(mm): \_\_\_\_\_ Length, \_\_\_\_\_ Width  
Minimum Part Size(mm): \_\_\_\_\_ Length, \_\_\_\_\_ Width  
Nominal Part Size(mm): \_\_\_\_\_ Length, \_\_\_\_\_ Width  
Part Thickness(mm): \_\_\_\_\_ max, \_\_\_\_\_ min.  
Seamer Line Height: \_\_\_\_\_ mm Washer or Cutter Ht: \_\_\_\_\_  
Wheel OD Size:  7"Std  Other- \_\_\_\_\_ mm \_\_\_\_\_ mm \_\_\_\_\_ mm  
Wheel Thickness:  5/8"Std  Other - List \_\_\_\_\_  
Main Electrical Supply: \_\_\_\_\_ volts AC, \_\_\_\_\_ phase, \_\_\_\_\_ Hertz  
Control Voltage: \_\_\_\_\_ volts  AC  DC  
Compressed Air Supply: \_\_\_\_\_  
Vacuum Supply:  On Machine  Plant Supply Spec: \_\_\_\_\_  
Desired coolant flow rate: \_\_\_\_\_ lpm(per head) \_\_\_\_\_ lpm(total) Distance(Vert&Horiz) to Filtration: \_\_\_\_\_ mtr  
Paint Color: \_\_\_\_\_ (Glassline standard is Epoxy Based Paint – Pelt Color)

